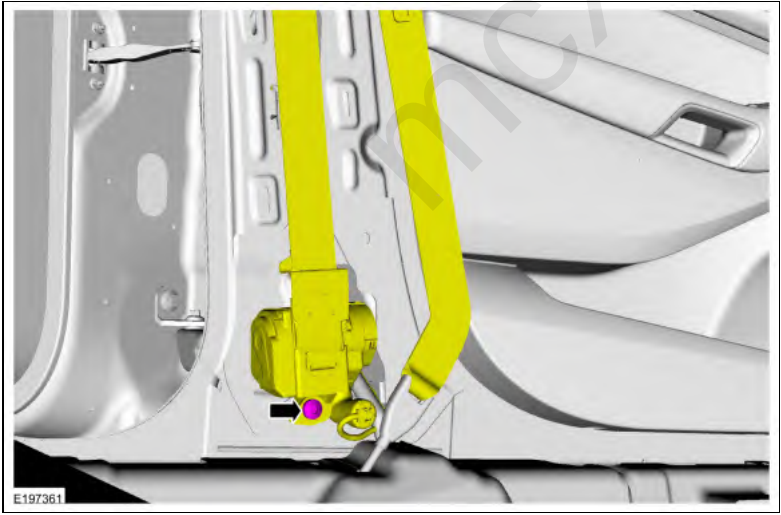




Rear door fore, aft and tilt alignment

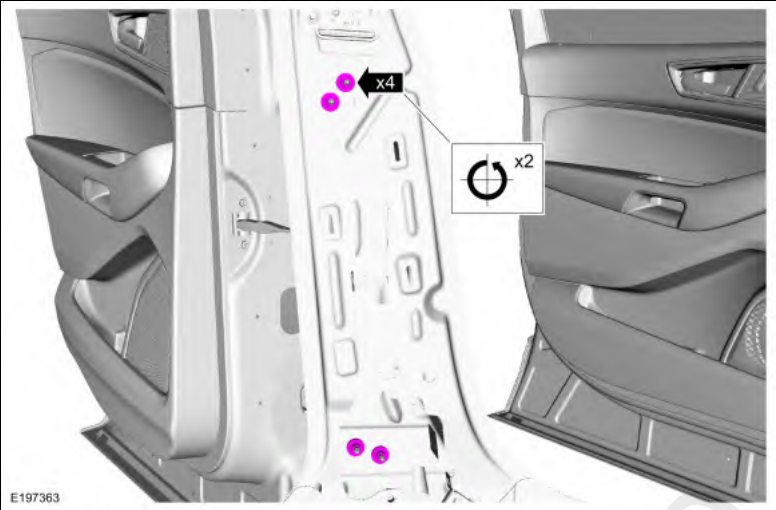
- 6. Remove the lower B-pillar trim panel.
Refer to: B-Pillar Trim Panel (501-05 Interior Trim and Ornamentation, Removal and Installation).
- 7. Depower the SRS.
Refer to: Supplemental Restraint System (SRS) Depowering (501-20B Supplemental Restraint System, General Procedures).
- 8. Remove the bolt and position aside the safety belt retractor.



- 9. Open the front door.



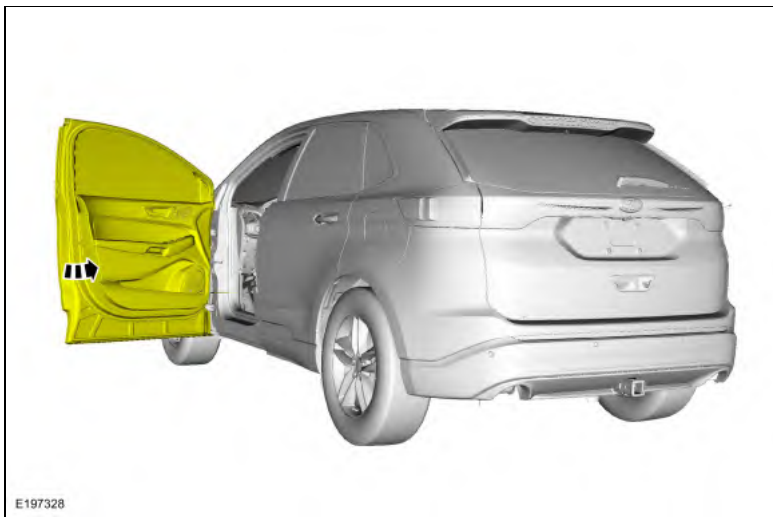
10. Loosen the nuts to permit movement of the door.
Loosen:
: 2 turn(s)



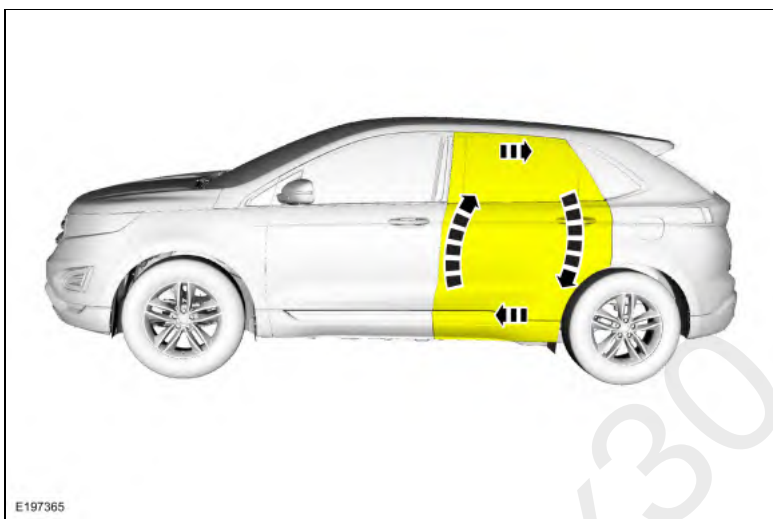
11. Carefully close the rear door.



12. Carefully close the front door.

A horizontal bar chart consisting of six stacked rectangular segments of equal height. From top to bottom, the colors are cyan, green, brown, yellow, purple, and light blue. Each segment is outlined with a thin black border. The chart is positioned within a larger frame that includes a small empty box at the top left and a larger empty box at the bottom.

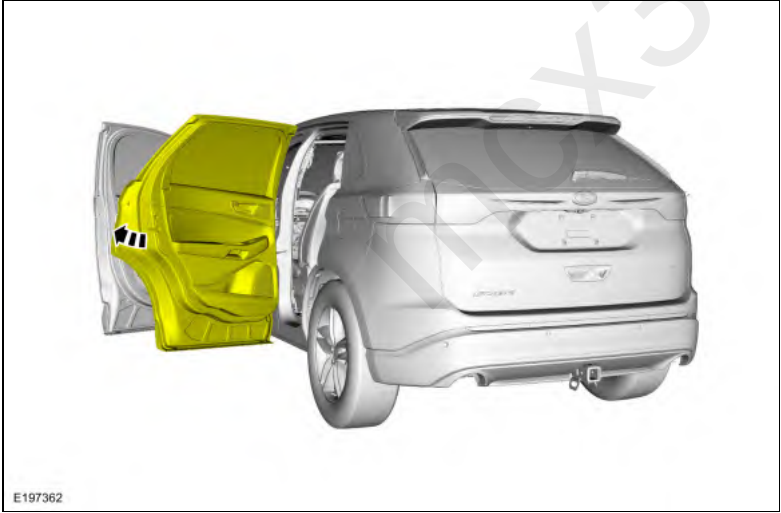
13. Adjust the door to specification.
Refer to: Body and Frame (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



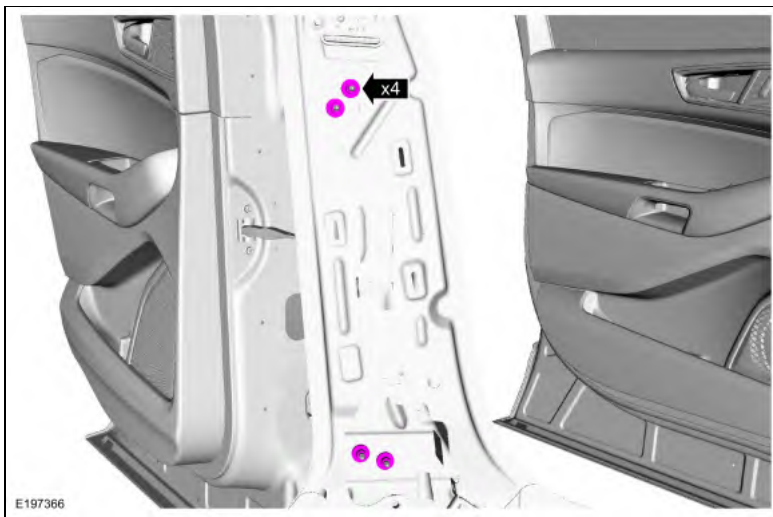
14. Carefully open the front door.



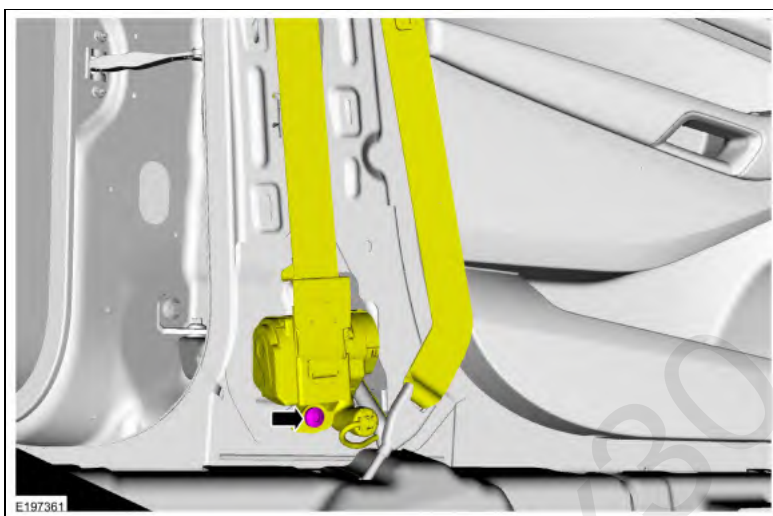
15. Carefully open the rear door.



16. Tighten the nuts.
Torque: 22 lb.ft (30 Nm)



17. Install the safety belt retractor and the bolt.
Torque: 30 lb.ft (40 Nm)



18. **NOTE:** During installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

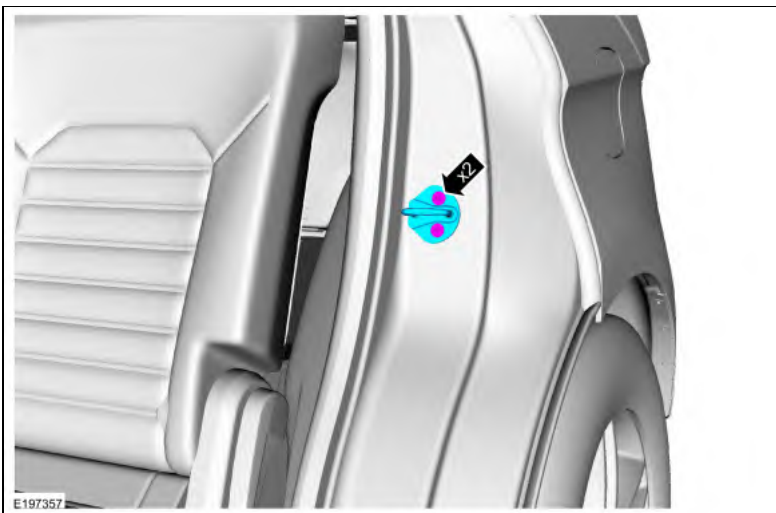
Repower the SRS.

Refer to: Supplemental Restraint System (SRS) Repowering (501-20B Supplemental Restraint System, General Procedures).

19. Check the active restraint system for correct operation.
Refer to: Seatbelt Systems (501-20A Seatbelt Systems, Diagnosis and Testing).

All alignments

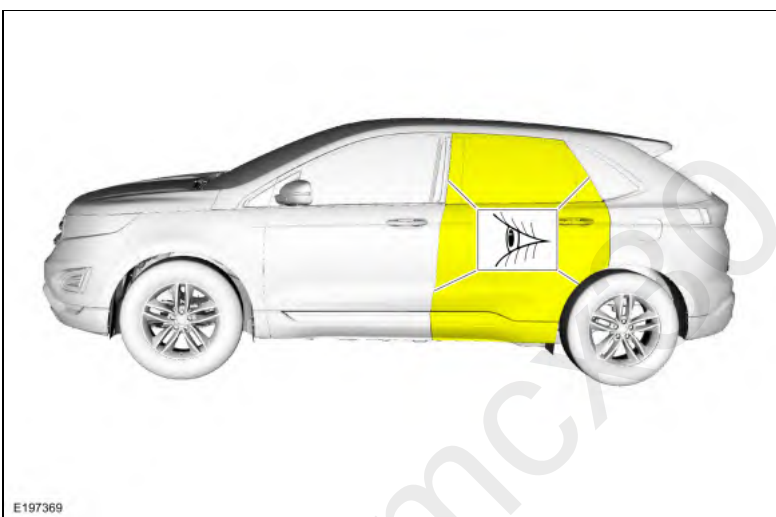
20. Install the striker assembly.
Torque: 18 lb.ft (25 Nm)



Gender	Percentage
Male	45%
Female	35%
Other	10%
Unsure	5%
Prefer not to say	3%
Don't know	2%

21. Inspect the body-to-rear door dimensions.

Refer to: Body and Frame (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



Removal and Installation

mcx30.com

Front Door

Special Tool(s) / General Equipment

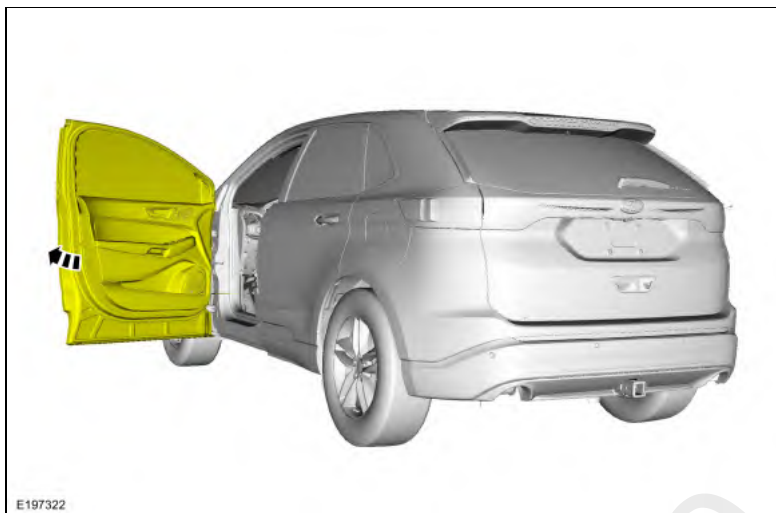
Door Lift

Removal

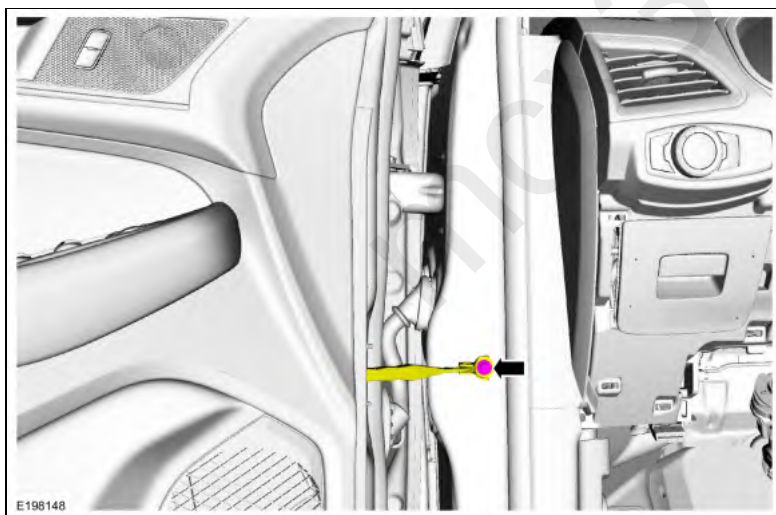
NOTE: Removal steps in this procedure may contain installation details.

NOTE: LH side shown, RH side similar.

1. Open the door.



2. Remove the check arm bolt.
Torque: 18 lb.ft (25 Nm)



3. Disconnect the front door electrical connector.